






Work Order ID 64003


Tuesday, November 23, 2010 9:27:34 AM

Page 1


Item ID:	D2743	Accept		Setup	Start	
Revision ID:						
Item Name:	Crossbolt Spacer				Stop	
Start Date:	11/22/2010	Start Qty:	80.00		Cust Item ID:	
Required Date:	11/30/2010	Req'd Qty:	80.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	10/11/23	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2743	Rev B								

100		Hardinge CNC LATHE SMALL	0.00			84	81	0	
	Hardinge	Memo	0.00						
	Hardinge CNC Lathe Small	1-TURN AS PER FOLIO FA202 & DWG D2743							

FOLIO REV: B
 DWG REV: 10/12/03
 2-DEBURR AS REQUIRED

110		QC2- Inspect parts off machine FAI/FAIB	0.00			84	81	0	
	QC	Memo	0.00						
	Quality Control								

sh 10/12/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	QC8- Inspect parts - second check	0.00				84			
QC Quality Control	Memo	0.00				87			
130 	Skidtubes	0.00							
Skidtubes	Memo	0.00							
	1- Clean crossbolt spacer with ultra bright aluminum cleaner								
160 	Identify as per dwg & Stock Location <i>LG</i>	0.00							
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								

(x84)

BE 10/12/09

(x84)

BE

10/12/09

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Tuesday, November 23, 2010 9:27:34 AM

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Item ID: D2743

Accept

Setup Start

Revision ID:

Stop

Item Name: Crossbolt Spacer

Start Date: 11/22/2010 Start Qty: 80.00

Cust Item ID:

Required Date: 11/30/2010 Req'd Qty: 80.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/14 *[Signature]*
P60-12-10
[Signature]

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Tuesday, November 23, 2010 9:27:38 AM

Page 1

Work Order ID: 64003

Parent Item: D2743

Parent Item Name: Crossbolt Space



Start Date: 11/22/2010

Required Date: 11/30/2010

Start Qty: 80.00

Required Qty: 80.00

Comments: IPP ☐ E ☐ 05.04.13 ☐ Reformat; removed tumble and deburr step ☐ KJ/JLM ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M6061T6T0.625W.065

Purchased

No

100

f

26.0010

0.2667

22.46895



6061-T6 RD Tube .625 x.065W



10/12/03

Location

Loc Qty

Loc Code

MAT

0.001

114585

0.001

MAT014

26

114812

26

26 RT

W/O:		WORK ORDER CHANGES					
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Dart Aerospace Ltd

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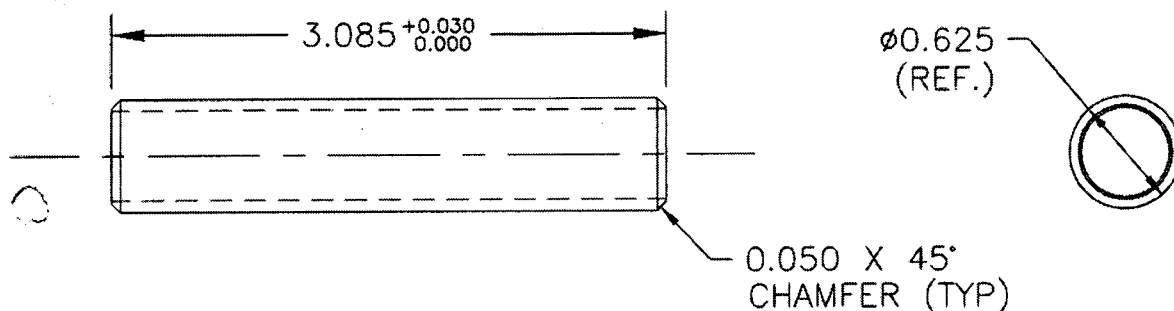
NOTE: Date & initial all entries



DESIGN <i>W</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>W</i>	APPROVED <i>KE</i>	DRAWING NO. D2743	REV. B SHEET 1 OF 1
DATE 98.12.08		TITLE CROSS BOLT SPACER	SCALE 1:1
A	98.04.16	NEW ISSUE	
B	98.12.08	3.085 WAS 3.060	

RELEASED
98.2.16 DS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *64003*
B-10-1123



MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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